

Technical Data Sheet

Tenite™ Propionate 377E4861312 Clear Trsp

Applications

- Compounders
- Consumer housewares-nfc
- Displays/in-store fixtures
- Equipment & machinery
- Indoor signs
- Ophthalmics
- Oral hygiene
- Packaging components non food contact
- Pens/stationary
- Point-of-purchase
- Profiles
- Tools
- Visual merchandising

Product Description

Tenite™ cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite™ cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite™ cellulosic plastics are available in natural, clear, selected ambers or smoke transparents and black translucent. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite™ Cellulose Acetate Propionate 377-12 has a plasticizer level of 12%. It meets FDA requirements for certain food-contact applications when supplied in specific FDA color numbers.

Typical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
General		
Plasticizer		12 %
Specific Gravity	D 792	1.20
Mechanical Properties		
Tensile Stress @ Yield	D 638	31.7 MPa (4600 psi)
Tensile Stress @ Break	D 638	33.1 MPa (4800 psi)
Elongation @ Break	D 638	45 %
Flexural Modulus	D 790	1448 MPa (2.10 x 10 ⁵ psi)
Flexural Yield Strength	D 790	41.4 MPa (6000 psi)
Rockwell Hardness, R Scale	D 785	78
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	416 J/m (7.8 ft·lbf/in.)
@ -40°C (-40°F)	D 256	107 J/m (2.0 ft·lbf/in.)
Miscellaneous Propionate Properties		
Refractive Index, n _D	D 542	1.46-1.49
Light Transmission ^e	E 308	>90 %
Haze ^e	D 1003	<8.5 %
Specific Heat		
@ 23°C (73°F)	DSC	1.26-1.67 kJ/kg·K (0.301-0.399 Btu/lb·°F)
Thermal Conductivity	C 177	0.17-0.33 W/m·K (1.2-2.3

		Btu·in./h·ft ² ·°F)
Coefficient of Linear Thermal Expansion	D 696	11-17 x 10 ⁻⁵ /°C (mm/mm·°C) (6-9 x 10 ⁻⁵ /°F (in./in.·°F))
Mold Shrinkage	D 955	0.2-0.6 %
Dielectric Strength	D 149	11.8-18.7 kV/mm (300-475 V/mil)
Dielectric Constant		
1 MHz	D 150	3.3-3.8
Dissipation Factor		
1 MHz	D 150	0.01-0.15
Volume Resistivity	D 257	10 ¹³ -10 ¹⁵ ohm·cm
Permanence Properties		
Water Absorption, 24 h immersion	D 570	1.5 %
Soluble Matter Loss	D 570	0.1 %
Weight Loss on Heating [72 hours @ 80°C (176°F)]	D 1562	0.4 %
Thermal Properties		
Deflection Temperature ^d		
@ 0.455 MPa (66 psi)	D 648	83 °C (181 °F)
@ 1.82 MPa (264 psi)	D 648	75 °C (167 °F)
Vicat Softening Temperature ^d	D 1525	96 °C (205 °F)

^aUnless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^bUnless noted otherwise, the test method is ASTM.

^cUnits are in SI or US customary units.

^dConditioned 4 hours @ 70°C (158°F)

^e1.52-mm (0.06 in.) thickness

Characteristics

Formula 377 - standard inventory. Complies with FDA food contact regulations when supplied in FDA color numbers. Available in 12% plasticizer only.

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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